

# Xerox® Phaser® 6020/6022 Colour Printer and Xerox® WorkCentre® 6025/6027 Colour Multifunction Printer



Device Specifications	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
Output Speed				
Colour A4 / 210 x 297 mm	Up to 10 ppm	Up to 18 ppm	Up to 10 ppm	Up to 18 ppm
Black and White A4 / 210 x 297 mm	Up to 12 ppm	Up to 18 ppm	Up to 12 ppm	Up to 18 ppm
Monthly Duty Cycle <sup>1</sup>	Up to 30,000 pages / month			
Recommended Average Monthly Print Volume <sup>2</sup>	Up to 1,500 pages			
Memory	128 MB	256 MB		512 MB
Processor	525 MHz			
Connectivity	Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0	10/100Base-TX Ethernet Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0	Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0	10/100Base-TX Ethernet Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0
Paper Handling				
Automatic Document Feeder (ADF)				
Capacity <sup>3</sup>	NA		Platen	15 sheets
Sizes			Up to 216 x 297 mm	Custom Sizes: 148 x 210 mm to 216 x 356 mm
Weights			NA	60 to 105 gsm
Bypass Tray				
Capacity <sup>3</sup>	NA		10 sheets	NA
Sizes			Custom Sizes: 76 x 127 mm to 216 x 356 mm	
Weights			60 to 163 gsm	
Media Types			Plain Bond Lightweight Card Stock Lightweight Glossy Card Stock Envelopes Labels Recycled Plain-Reloaded Bond-Reloaded Lightweight Card Stock Reloaded Lightweight Glossy Card Stock Reloaded Recycled-Reloaded	
Main Tray				
Capacity <sup>3</sup>	150 sheets			
Sizes	Sizes: 76 x 127 mm to 216 x 356 mm			
Weights	60 to 163 gsm			

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Media Types	Plain Bond Lightweight Card Stock Lightweight Glossy Card Stock Envelopes Labels Recycled Plain-Reloaded Bond-Reloaded Lightweight Card Stock Reloaded Lightweight Glossy Card Stock Reloaded Recycled-Reloaded			
Paper Output				
Output Capacity <sup>3</sup>	100 sheets (face-down)			
Print	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
First-page-out Time	As fast as 19 seconds colour / 19 seconds black and white	As fast as 13 seconds colour / 12 seconds black and white	As fast as 19 seconds colour / 19 seconds black and white	As fast as 13 seconds colour / 12 seconds black and white
Resolution	Up to 1200 x 2400 dpi enhanced image quality			
Maximum Print Area	4.0 mm from all edges			
Page Description Languages	GDI, PDF Direct, TIFF, JPEG	PostScript 3 compatible PCL® 5c, 6, PDF Direct, TIFF, JPEG	GDI, PDF Direct, TIFF, JPEG	PostScript 3 compatible PCL® 5c, 6, PDF Direct, TIFF, JPEG
Print Features	Image Options (Standard, Photos, Presentation, Design, POP) Colour Balance Adjust PANTONE® Colour Calibrated Solid-colour Simulations Auto Screening (Standard, Fineness, Gradation) Manual Duplex N-up Watermark Custom Page Sizes Fit to Page Scaling Reduce/Enlarge Draft Mode Collation Bidirectional Print Drivers Job Monitoring			
Mobile Printing	Apple® AirPrint™ Xerox® PrintBack	Apple® AirPrint™ Xerox® PrintBack Google Cloud Print	Apple® AirPrint™ Xerox® PrintBack	Apple® AirPrint™ Xerox® PrintBack Google Cloud Print
Operating Systems	Microsoft® Windows® 7 (32-/64-bit), 8 (32-/64-bit), 8.1 (32-/64-bit), XP (32-/64-bit via Windows v3 driver only), 2003 Server (32-/64-bit), Windows Server 2008 (32-/64-bit), Windows Server 2008 R2 (64-bit), Windows server 2012 (64-bit), Windows server 2012 R2 (64-bit), Vista (32-/64-bit) Mac OS® 10.5.8, 10.6.x, 10.7.x, 10.8.x, 10.9.x Red Hat® Enterprise Linux 6 Desktop (32-/64-bit) SUSE® Linux Enterprise Desktop 11 (32-/64-bit) Ubuntu® 12.04 (32-/64-bit)			
Network Protocols	NA	NA	Scan to Email, Scan to SMB (SMB/SMB2 Client), Scan to FTP (FTP Client), LDAP for Address Book	
		Wired: 10/100 BaseT TCP/IP: IPsec, IPsec (IKE) / Pre-Shared Key SNMPv3	NA	Wired: 10/100 BaseT TCP/IP: IPsec, IPsec (IKE) / Pre-Shared Key SNMPv3, Kerberos
	WPA, WPA2 (Personal), WPS, IPv4 (including DHCP/BOOTP/RARP/AutoIP), IPv4 Filter, IPv6 (including DHCPv6), IPv6:Bonjour, LPD, Port9100, IPP, IPPS, SNMPv1, SNMPv2, SNMP/UDP, SMTP/POP3, Email Alert, HTTP, HTTPS, EWS, Bonjour (mDNS), DNS, WDS (Print/Scan), SSL/TLS (with self-certificate)			
Font Capability	NA	81 PostScript fonts 81 PCL fonts 16 PDF fonts	NA	81 PostScript fonts 81 PCL fonts 16 PDF fonts

# Xerox® Phaser® 6020/6022 Colour Printer and Xerox® WorkCentre® 6025/6027 Colour Multifunction Printer

Copy	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
<b>Colour Speed</b> A4 / 210 x 297 mm	NA		Up to 10 ppm	Up to 18 ppm
<b>Black and White Speed</b> A4 / 210 x 297 mm			Up to 12 ppm	Up to 18 ppm
<b>Document Scanner</b>			Platen	Automatic Document Feeder with 15-sheet capacity
<b>Document Scanner Size</b>			Up to 216 x 297 mm	Up to 216 x 356 mm
<b>Sides (input:output)</b>			1:1	
<b>Quantity</b>			1 to 99	
<b>Resolution</b>			Up to 600 x 600 dpi	
<b>First-copy-out Time</b>			As fast as 40 seconds colour / 24 seconds black and white	As fast as 30 seconds colour / 20 seconds black and white
<b>Copy Features</b>			Reduce/Enlarge (25% - 400%) Lighter/Darker Sharpness Colour Balance Auto Exposure ID Card Copy Edge Erase Collate	
Scan	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
<b>Capability</b>	NA		Colour, Greyscale and Black and White Scanning	
<b>Input Speed – Black and White</b>			Platen only	Scan up to 14 ipm – A4
<b>Input Speed – Colour</b>			Platen only	Scan up to 9 ipm – A4
<b>Resolution (maximum)</b>			200 dpi 300 dpi 600 dpi 1200 dpi (TWAIN only)	200 dpi 300 dpi 600 dpi 1200 dpi (TWAIN only)
<b>Bit Depth</b>			24-bit Colour, 8-bit Greyscale, 1-bit Lineart	24-bit Colour, 8-bit Greyscale, 1-bit Lineart
<b>Maximum Scan Area</b>			Platen: Up to 216 x 297 mm	ADF: Up to 216 x 356 mm
<b>Network Filing Protocol</b>			FTP SMB/SMB2 SMTP/POP3	
<b>File Formats</b>			Image-only PDF TIFF JPEG	
<b>Supported Scan Destinations</b>			Scan to Network Computer (SMB/ FTP) Scan to Email (SMTP/POP3) WSD Application (TWAIN USB/Network), WIA (USB/WSD Scan) Mac 10.6 or later (USB/Network/Mac ICA) USB	
Fax	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
<b>Walk-up Fax<sup>4</sup></b>				
<b>Fax Speed</b>	NA			33.6 Kbps
<b>Memory</b>				2 MB
<b>Resolution</b>				Up to 406 x 392 dpi (Super-High Image Quality) Up to 203 x 392 dpi (Super Fine) Up to 203 x 196 dpi (High Quality) Up to 203 x 98 dpi (Standard)
<b>Compression</b>				MH/MR/MMR/JBIG/ 1-bit compression
<b>Walk-up Fax Features</b>				Auto Redial Auto Resend Auto Reduction One-touch dial (Up to 8) Address book (Up to 99 address entries) Group faxing (Up to 6) Delayed Start Cover page Junk Fax Filter Fax Forward (Forward, Print & Forward, Email, Email and Print, Forward to Server, Forward to Server and Print)

# Xerox® Phaser® 6020/6022 Colour Printer and Xerox® WorkCentre® 6025/6027 Colour Multifunction Printer

Security				
Security Features	<ul style="list-style-type: none"><li>• Secure HTTPS (SSL/TLS)</li><li>• Secure IPP</li><li>• SSL</li><li>• IP Filtering</li><li>• IPv6</li><li>• WEP (64-/128-bit)</li><li>• WPA2-PSK (AES) and WPA/ WPA2-PSK (Mixed Mode)</li></ul>	<ul style="list-style-type: none"><li>• Secure HTTPS (SSL/TLS)</li><li>• Secure IPP</li><li>• SSL</li><li>• IP Filtering</li><li>• IPv6</li><li>• SNMP v3</li><li>• IPsec</li><li>• WEP(64-/128-bit)</li><li>• WPA2-PSK (AES) and WPA/ WPA2-PSK (Mixed Mode)</li></ul>	<ul style="list-style-type: none"><li>• Secure HTTPS (SSL/TLS)</li><li>• Secure IPP</li><li>• SSL</li><li>• IP Filtering</li><li>• IPv6</li><li>• WEP (64-/128-bit)</li><li>• WPA2-PSK (AES) and WPA/ WPA2-PSK (Mixed Mode)</li><li>• Network Address Book Authentication (LDAP, Windows Kerberos)</li></ul>	<ul style="list-style-type: none"><li>• Secure HTTPS (SSL/TLS)</li><li>• Secure IPP</li><li>• SSL</li><li>• IP Filtering</li><li>• IPv6</li><li>• SNMP v3</li><li>• IPsec</li><li>• WEP(64-/128-bit)</li><li>• WPA2-PSK (AES) and WPA/ WPA2-PSK (Mixed Mode)</li><li>• Network Address Book Authentication (LDAP, Windows Kerberos)</li></ul>
Wi-Fi Security				
	<ul style="list-style-type: none"><li>• WEP(64-/128-bit)</li><li>• WPA2-PSK (AES)</li><li>• WPA/WPA2-PSK (Mixed Mode)</li></ul>			
Device Management				
Xerox® CentreWare® Internet Services				
Device Status	Web server embedded <ul style="list-style-type: none"><li>• Tray status/contents</li><li>• Consumables status</li></ul>			
Print Queue Viewing	Visibility of current and completed jobs			
Job Submission	Print-ready files (PDF, TIFF, JPEG)		Print-ready files (PS, PCL® 5c/6, PDF, TIFF, JPEG)	
Device Administration	Allows remote installation, setting of configuration options and management of the device			
Browsers	Users can access the Embedded Web Server of the machine using a generally available web browser.			
Xerox® Mobile Solutions				
Xerox® PrintBack	PrintBack takes the capabilities of the printer you already use, and extends them beyond your computer and out to your Apple® iOS®- or Android™- based mobile device. When you're working offsite or away from your desk and receive an important document via your mobile device, simply use PrintBack to print it with your default printer back at your office or desk. Plus, it supports the most common office file types (Microsoft® Office documents, PDF, etc.) with uncompromised print quality.			
Power Consumption	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
220-240 VAC, 50/60 Hz, 5A				
Continuous Printing (average)	220 watts	340 watts	220 watts	330 watts
Standby Mode	45 watts or less			
Low Power Mode	10 watts or less			
Sleep Mode	3.5 watts or less			
Operating Environment				
Temperature	10° to 32°C			
Humidity	10% to 85 %			
Sound Pressure Printing Standby	49.1 dB(A) or less 21.9 dB(A) or less			
Warm-up Time (from Power Save)	Less than 35 seconds			
Dimensions and Weight (Unpackaged)	Width	Depth	Height	Weight
Phaser 6020	394 mm	304 mm	234 mm	10.9 kg
Phaser 6022	397 mm	398 mm	246 mm	12.4 kg
WorkCentre 6025	410 mm	389 mm	318 mm	14.5 kg
WorkCentre 6027	410 mm	439 mm	388 mm	16.9 kg
Dimensions and Weight (Packaged)	Width	Depth	Height	Weight
Phaser 6020	481 mm	393 mm	388 mm	12.6 kg
Phaser 6022	508 mm	505 mm	391 mm	13.8 kg
WorkCentre 6025	542 mm	511 mm	468 mm	17.9 kg
WorkCentre 6027	567 mm	541 mm	533 mm	19.9 kg

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<b>Regulatory Compliance / Certifications</b>	<p><b>Regulatory Compliance</b></p> <p>EN 60950-1:2006 2nd Edition / IEC 60950-1:2005 2nd Edition  CE marked  Low Voltage Directive 2006/95/EC  EMC Directive 2004/108/EC  EN 55022, Class B  EN 55024  REACH Directive 1907/2006  R&amp;TTE Directive 1995/5/EC  RoHS Directive 2011/65/EU  WEEE Directive 2012/19/EU  EU Commission Regulation 1275/2008 as amended by (EU) No 801/2013 (ErP Lot 26)  EN 300328 / 301893 (European WiFi)</p> <p><b>Certifications</b></p> <p>ENERGY STAR®  Microsoft WHQL  GS Mark  Xerox Green World Alliance  USB 2.0 Hi-Speed  Wi-Fi Certified  Apple® AirPrint  Apple Universal Binaries  Apple Bonjour®  Google Cloud Print™  IPv6 Ready</p> <p>To view the latest list of certifications, go to <a href="http://www.xerox.com/OfficeCertifications">www.xerox.com/OfficeCertifications</a>.</p>
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What Comes in the Box	
	<ul style="list-style-type: none"> <li>• Phaser 6020 Colour Printer or Phaser 6022 Colour Printer or WorkCentre 6025 Colour Multifunction Printer or WorkCentre 6027 Colour Multifunction Printer</li> <li>• Toner Cartridge (500 page capacity<sup>3</sup>)</li> <li>• Quick Installation Guide, Quick Use Guide, Software and Documentation Disc</li> <li>• Power Cable</li> <li>• USB Cable</li> </ul>

Supplies and Options		
Toner Cartridges	Description	Part Number
	Black: 2,000 standard pages <sup>5</sup>	106R02759
	Cyan: 1,000 standard pages <sup>5</sup>	106R02756
	Magenta: 1,000 standard pages <sup>5</sup>	106R02757
	Yellow: 1,000 standard pages <sup>5</sup>	106R02758

<sup>1</sup> Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.

<sup>2</sup> Expected regular monthly throughput.

<sup>3</sup> Paper capacities are based on 75 gsm stock; capacities will vary with different weight stocks.

<sup>4</sup> Requires analogue phone line.

<sup>5</sup> Average standard pages. Declared Yield in accordance with ISO/IEC 19798. Yield will vary based on image, area coverage and print mode.

Return spent imaging supplies through the Xerox Green World Alliance collection/reuse/recycling programme.  
For more information, visit [www.xerox.com/about-xerox/recycling](http://www.xerox.com/about-xerox/recycling).

